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(71) Applicant: NIPPON PAINT CO., LTD.  
1-2, Oyodokita 2-chome Kita-ku  
Osaka-shi(JP)

(84) DE GB

Applicant: SHINETSU CHEM. IND. LTD.  
6-1, Otemachi 2-chome Chiyoda-ku  
Tokyo-to(JP)

(84) DE

(72) Inventor: Ohsugi, Hiroharu  
1-1-111, Nishimakino 4-chome  
Hirakata-shi Osaka-fu(JP)  
Inventor: Kanakura, Akihiro

25-22-405, Shakusonji-cho

Hirakata-shi Osaka-fu(JP)

Inventor: Umemoto, Hirotoshi

138-97, Oneo Hirono-cho

Uji-shi Kyoto-fu(JP)

Inventor: Okamura, Yoshio

3-19-1, Isobe

Annaka-shi Gunma-ken(JP)

Inventor: Takarada, Mitsuhiro

787-2, Yanase

Annaka-shi Gunma-ken(JP)

Inventor: Yamamoto, Kenji c/o Shinetsu  
Chem. Ind. Ltd.

13-1, Isobe 2-chome

Annaka-shi, Gunma-ken(JP)

(74) Representative: Smulders, Theodorus A.H.J.,

Ir. et al

Vereenigde Octrooibureaux Nieuwe Parklaan

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NL-2587 BP 's-Gravenhage(NL)

(54) Resinous composition for coating use.

(57) A resinous composition for coating use comprising

(a) 3 to 70% by weight of organopolysiloxane represented by the formula:  $R_1^n R_2^m SiO_{(4-n-m)/2}$   
wherein  $R^1$  represents hydrogen, allyloxy group, an alkoxy group having 1 to 20 carbon atoms, an aryl group, methyl group, or an organic group having 2 to 100 carbon;  $R^2$  is a hydroxyl group bearing organic group having 2 to 100 carbon atoms;  $m$  and  $n$  each represents a positive number fulfilling the requirements of  $0 < n < 4$ ,  $0 < m < 4$  and  $2 \leq m + n < 4$ , having a number average molecular weight or 200 to 100,000 and a hydroxyl value of 20 to 400,

(b) 97 to 30% by weight of hydroxyl group containing resin having a hydroxyl value of 20 to 300, and

(c) crosslinking agent which is reactive with hydroxyl group

This composition is particularly useful in the area where durability and weather resistance of the formed coating are specifically required.

EP 0 329 260 A2

## Resinous composition for coating use

## Field of the invention

The present invention relates to a resinous composition for coating use and more specifically, it concerns a resinous composition containing an alcoholic hydroxyl group bearing polysiloxane and being particularly useful in the area in where durability and weather resistance of the formed coating are specifically required.

## Background of the invention

Though a polysiloxane resin is excellent in thermal resistance, water repellency, weather resistance and the like, it has never been used alone because of its poor mechanical strength. Therefore, attempts have been made to use this resin for the modification of other kind of resins as acrylic resin, polyester resin or the like, whereby, making the most of the excellent properties of said resin. However, in the heretofore proposed modification means, use is made of the reaction between silanol or alkoxy group contained in the polysiloxane resin and hydroxyl group contained in the organic base resin as acrylic or polyester resin. Therefore, both resins are always connected with each other through Si-O-C bonding. Nevertheless, this Si-O-C bonding is liable to be easily hydrolyzed and hence the siloxane resin is regenerated by hydrolysis and gradually removed off, resulting the decrease in corrosion resistance, weather resistance, stain resistance and the like of the coating.

In Japanese Patent Publication (unexamined) Sho 58-217515; Japanese Patent Publication Sho 58-58123 and the like, has been proposed a modification of urethane resin with dimethylpolysiloxane having at both ends alcoholic hydroxyl groups. However, this leaves much to be desired because the crosslinking density is comparatively low and hence the surface hardness and mechanical strength of the formed coating are fairly in lower order.

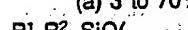
In Japanese Patent Publication Sho 60-1886 and 63-23212, there is an another proposal such that plural alcoholic hydroxyl groups are located at the side chain portions of polysiloxane resin, thereby increasing the crosslinking density. However, such resin can not be added in a quantity to the organic base resin because of its poor compatibility and hence it is hardly possible to obtain a thoroughly modified uniform resin.

It is, therefore, an object of the invention to provide the measures for incorporating strongly a quantity of silicone resin into a base resin and provide a resinous composition for coating use by making use of said measures. It is an additional object of the invention to provide a resinous composition which is useful in a coating composition capable resulting a coating with excellent durability and weather resistance.

## Summary of the invention

According to the invention, the aforesaid objects can be attained with a resinous composition for coating use comprising

(a) 3 to 70% by weight of organopolysiloxane represented by the formula:



wherein R<sup>1</sup> represents hydrogen, allyloxy group, an alkoxy group having 1 to 20 carbon atoms, an aryl group, methyl group, or an organic group having 2 to 100 carbon atoms; R<sup>2</sup> is a hydroxyl group bearing organic group having 2 to 100 carbon atoms; m and n each represents a positive number fulfilling the requirements 0<n<4, 0<m<4 and 2≤m+n<4, having a number average molecular weight of 200 to 100,000 and a hydroxyl value of 20 to 400,

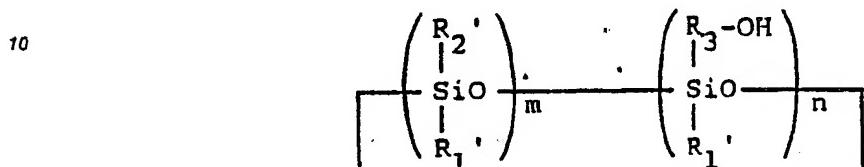
(b) 97 to 30% by weight of hydroxyl group containing resin having a hydroxyl value of 20 to 300, and  
(c) crosslinking agent is which reactive with hydroxyl group.

R<sup>1</sup> of the alcoholic hydroxyl group containing organopolysiloxane represented by the formula hereinabove mentioned and used in the present invention is hydrogen, allyloxy group, an alkoxy group having 1 to 20 carbon atoms, an aryl group or an organic group having 2 to 100 carbon atoms and R<sup>2</sup> must

be a hydroxyl group bearing organic group having 2-100 carbon atoms.

In this invention, the term "organic group having 2 to 100 carbon atoms" shall mean "residue of an organic compound having 2-100 methylene groups in its main chain which may be interrupted with ester bonding, ether bonding, urethane bonding or carbon-carbon unsaturation bonding and which may contain functional groups other than hydroxyl group."

Such alcoholic hydroxyl group containing polysiloxane may be advantageously prepared by first obtaining a cyclic siloxane represented by the formula:

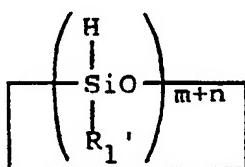


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(in which R<sub>3</sub> is an alkylene chain having 2 to 100 carbon atoms and optionally containing ether and/or ester bonding in the chain)

by the method wherein a siloxane of the formula:

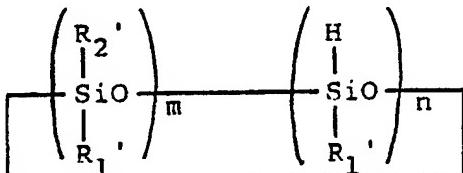
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is reacted with m moles of alkylene in the presence of a platinic acid catalyst to obtain the compound of the formula:

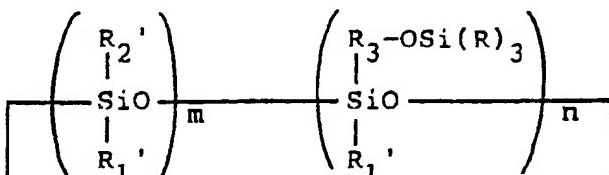
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which is then subjected to an addition reaction with n moles of alkeneoxytrialkylsilane in the presence of a platinic acid catalyst to obtain the compound of the formula:

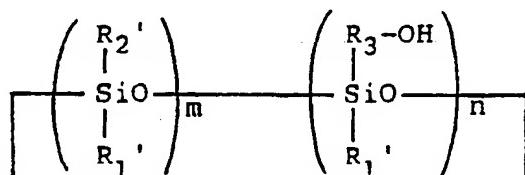
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and hydrolyzed to

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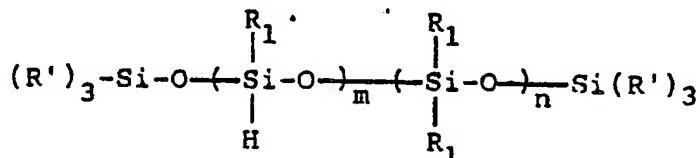


and then subjecting thus obtained cyclic siloxane ring-opening polymerization by using heat and/or catalyst means. As the catalyst, the following may be advantageously used: conc.sulfuric acid, alkali metal hydroxide or silanolate, quaternary ammonium hydroxide and the like. During the polymerization, it is also possible to use the siloxane compound of the formula:

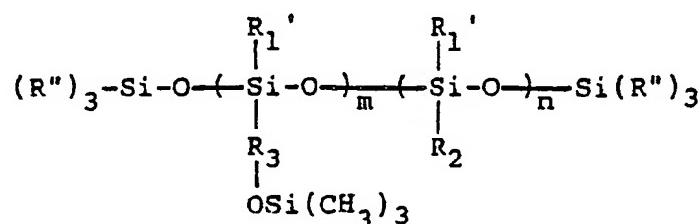


in which R' is an alkyl group having 1 to 3 carbon atoms, which may include hydroxyl group.

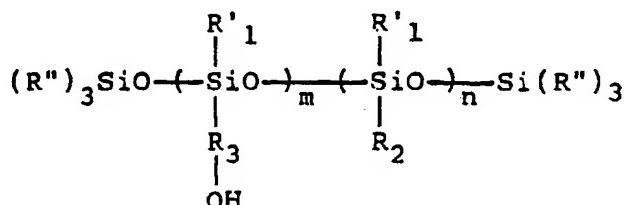
Alternatively, said alcoholic hydroxyl group containing polysiloxane may be prepared by reacting a polysiloxane of the formula:



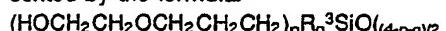
with m moles of alkeneoxytrimethylsilane in the presence of a platinic acid catalyst to give the compound of the formula:



which is then hydrolyzed to give a compound of the formula:

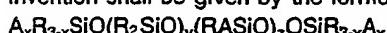


It is also possible to extend the chain length of -R<sub>3</sub>-OH by reacting it with  $\epsilon$ -caprolactone in the presence of a catalyst as tetrabutyltitannate and the like, thereby improving the compatibility of thus formed organopolysiloxane with an acrylic or polyester resin. From the standviews of production easiness and excellent performance characteristics, particularly preferred organopolysiloxanes are such members represented by the formula:



45 in which p and q each represents a positive number fulfilling the requirements of  $0 < p \leq 2$ ,  $0 < q \leq 2$ , and  $1 < p + q < 3$ ; R<sup>3</sup> is a substituted or unsubstituted monovalent hydrocarbon residue.

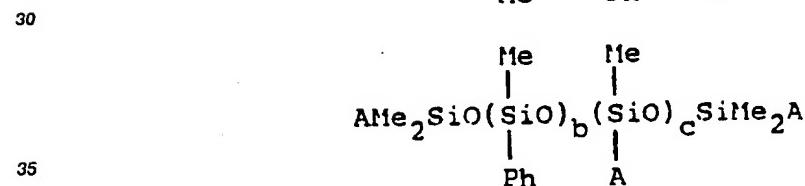
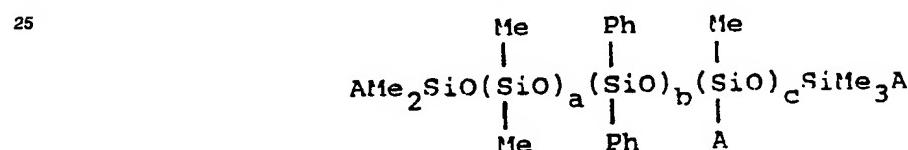
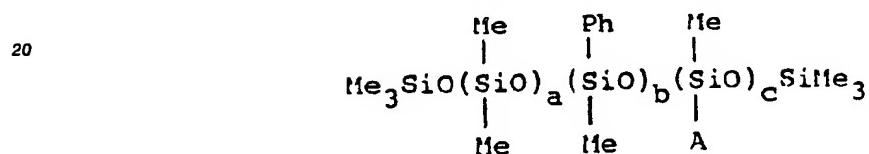
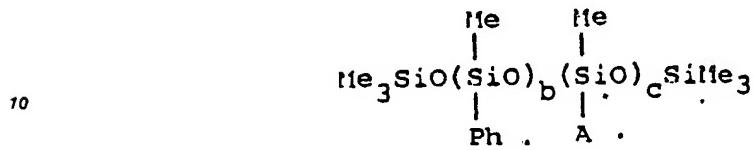
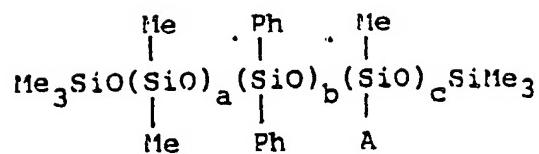
When represented by the structural formula, particularly preferable organopolysiloxanes used in the present invention shall be given by the formula:



50 in which x is 0 or 1, y and z each represents a positive number fulfilling the requirements of  $1 \leq y \leq 20$ ,  $1 \leq z \leq 10$ , and A is HOCH<sub>2</sub>CH<sub>2</sub>OCH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub> group.

For a better compatibility of the resin with the organic base resins, 10 to 50 mole% of R should preferably be phenyl group.

More specifically, the abovementioned preferable members include the following:

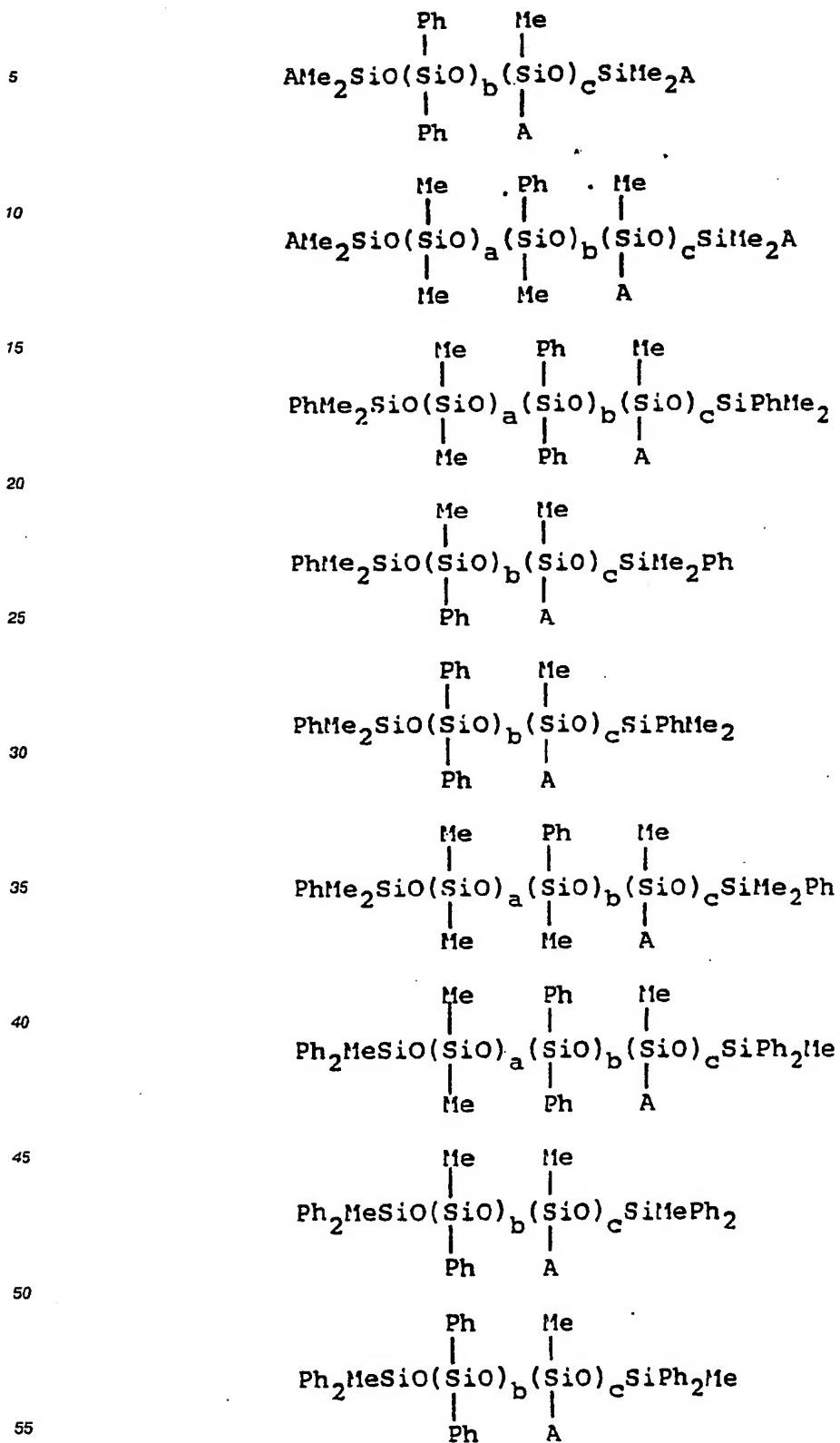


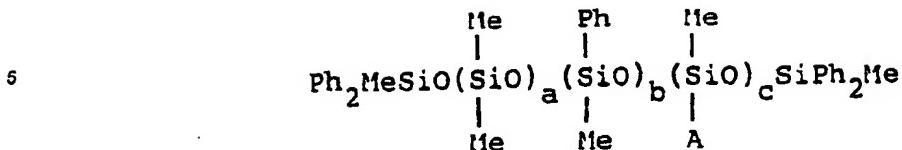
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10 In these formula, Ph stands for phenyl and Me is methyl group.

Number average molecular weight of such organopolysiloxane should preferably be in a range of 200 to 100,000, and most preferably 500 to 20,000. If it is less than 200, sufficient mechanical strength at the coating surface can not be obtained, whereas if it is more than 100,000, sufficiently cured coating can not be obtained because of its poor compatibility with the hydroxyl group containing resin and the crosslinking agent.

15 Hydroxyl value of the organopolysiloxane measured by the method of JIS K8004 should preferably be in a range of 20 to 400, and most preferably 50 to 200. This is because if the hydroxyl value is less than 20, such siloxane compound can hardly react with the hardening agent, resulting deficient curring and poor mechanical properties of the coating. Whereas, when the hydroxyl value of the organopolysiloxane is more 20

than 200, there is a problem of poor compatibility with the hydroxyl group containing resin and the crosslinking agent, resulting the deficient curring of the coating, too.

20 The hydroxyl group containing resin co-used with the abovementioned alcoholic hydroxyl group containing polysiloxane in the present invention may be any resins customarily used in paint area, providing having hydroxyl value of 20 to 300. Examples are acrylic resin, alkyd resin, polyester resin, epoxy resin, aminoplast resin, acryl modified alkyd resin, acryl modified polyester resin and the like.

25 Among them, particularly preferable members are acrylic resins obtained by the copolymerization of hydroxyalkyl(meth)acrylate and (meth)acrylic acid, (meth)acrylate or the like, epoxy resins obtained by the reaction of bisphenol A and epichlorhydrine and polyester resins obtained by the reaction of polycarboxylic acid and polyol polycondensation product.

30 As the crosslinking agent which is another component co-used with the present alcoholic hydroxyl group containing polysiloxane and hydroxyl group containing resin, any of the known crosslinking agents may be satisfactorily used, providing having two or more functional groups reactive with hydroxyl group. The role of this crosslinking agent is to crosslink the abovementioned organopolysiloxane with organic resin, organopolysiloxane with other organopolysiloxane, and organic resin with other organic resin at room 35 temperatures or under heating conditions. More specifically, such crosslinking agents are polyisocyanate compounds, melamine-formaldehyde resins, dibasic acid anhydrides and the like.

As to the compounding ratio of these components, it may vary in a wide range of 3 to 70% by weight of alcoholic hydroxyl group containing polysiloxane and 97 to 30% by weight of hydroxyl group containing resin. More preferably, the former is in a range of 5 to 40% by weight and the latter is 95 to 60% by weight.

40 The inventors have found that if the content of alcoholic hydroxyl group containing polysiloxane is less than 3% by weight, it is unable to expect the characteristic properties of the polysiloxane in full, and if it is more than the upper limit of 70% by weight, there is a tendency that compatibility of polysiloxane with the said hydroxyl containing resin be lowered and hence a fully cured coating can not be obtained.

In this invention, the functional groups contained in the crosslinking agent are reacted with hydroxyl 45 groups of said polysiloxane and hydroxyl group containing resin, thereby resulting three dimensionally crosslinked polymer structure having improved mechanical strength. At that time, said crosslinking agent is used in an appropriate amount so as to give the desire degree of crosslinking. Thus, in the present invention, particular organopolysiloxane and particular hydroxyl-group-containing resin are used together each in defined amounts. However, if desired, all or parts of said organopolysiloxane and hydroxyl group 50 containing resin may be previously reacted and combined together, before being compounded with the said crosslinking agent. For example, the present polysiloxane having hydroxyalkyl group may be reacted with a compound having both unsaturated double bonding and a functional group other than hydroxyl such as, for example, maleic anhydride, methacryloyl isocyanate and the like, to obtain polysiloxane having unsaturated double bonding in its side chain, which is then copolymerized with other  $\alpha,\beta$ -unsaturated acrylic or vinyl monomers.

55 Thus, in the present invention, differing from the heretofore proposed surface controlling silicone oil, the content of polysiloxane in the resinous composition may be easily controlled and comparatively larger quantity of such polysiloxane can be firmly incorporated into the resinous composition and therefore, quite

attractive, novel crosslinked product, which may keep its excellent water repellency for a long duration of time and is excellent in weather resistance and durability can be obtained.

In the heretofore known silicone modified acrylic or polyester resins, the modification is usually carried out by the method wherein an organopolysiloxane having silanol or alkoxy groups and a hydroxyl group containing organic resin are heated in the presence of a catalyst as alkyl titanate, zinc octate and the like. Therefore, said organopolysiloxane is incorporated into the organic resin through Si-O-C bonding, which is easily hydrolyzed under ionic atmosphere. Whereas, in the present invention, crosslinking is occurred between the functional groups of the crosslinking agent, and hydroxyl groups of the polysiloxane and of the organic resin, and therefore, the bonding included in the crosslinking is either one of ester bonding, ether bonding and urethane bonding, which are stable and hardly affected by hydrolysis.

Thus in the present invention, while keep maintaining the characteristic properties possessed by siloxane compound, i.e. excellent gas and ion permeabilities thermal resistance and water repellency, the formed novel crosslinked product whose properties are far better than those of heretofore known resinous compositions can be obtained. Therefore, the present resinous composition is very useful as a resinous vehicle for coating composition capable of resulting a coating with excellent durability, weather resistance and corrosion resistance.

The invention shall be now more fully explained in the following Examples. Unless otherwise being stated, all parts and percentages are by weight.

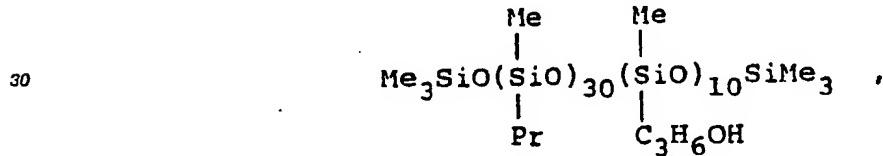
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#### Manufacturing Example 1

##### Preparation of polysiloxane resin solution A

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A mixture of 40 parts of



35 10 parts of xylene, 4 parts of maleic anhydride and 0.5 part of dibutyl tin oxide was reacted at 130°C for 1 hour to obtain a polysiloxane resin solution A. The progress of the reaction was traced by checking the resinous acid value. It was found that the reaction was thoroughly overed in 1 hour.

40

#### Manufacturing Example 2

##### Preparation of silicone modified acrylic resin solution B

45 In a reaction vessel, 70 parts of xylene were placed and maintained at 70°C. To this, was added dropwise a mixture of 20 parts of styrene, 38 parts of Placel FM-1 (addition product of 2-hydroxyethyl methacrylate and ε-caprolactone, trade mark of Daicel Chem. Co.), 25 parts of methyl methacrylate, 15 parts of 2-ethylhexyl methacrylate, 2 parts of methacrylic acid and 2 parts of azobisisobutyronitrile in 3 hours and the combined mixture was maintained at the same temperature for 1 hour. Thereafter, a solution of 0.5 part of t-butyl peroxy 2-ethyl hexanoate in 30 parts of xylene was dropwise added thereto in 30 minutes and the combined mixture was maintained at the same temperature for 2 hours to obtain an acrylic resin solution. After cooling, 30 parts of KR-9218 (methyl phenyl methoxy polysiloxane manufactured by Sinetsu Kagaku K.K.) and 0.2 part of TBT-100 (condensation catalyst, tetrabutyl titanate) were added and the combined mixture was heated under stirring.

55 The reaction temperature was kept constant at 140°C and the reaction was continued while distilling methanol off until the recovered methanol reached 70% of the theoretical amounts, i.e. the amount of methanol at the time when 100% of methoxy groups in polysiloxane have reacted with active hydrogen atoms of base resin.

Then, mixture was allowed to cool to obtain a silicone modified acrylic resin solution B.

#### Manufacturing Example 3

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##### Preparation of an acrylic resin solution A

10 Into a reaction vessel, 70 parts of toluene were placed and the content was maintained at 110 °C. To this, was dropwise added a mixture of 20 parts of styrene, 30 parts of methyl methacrylate, 30 parts of n-butyl acrylate, 17 parts of 2-hydroxy ethyl methacrylate, 3 parts of methacrylic acid and 3 parts of t-butylperoxy 2-ethyl hexanoate in 3 hours and the mixture was maintained at the same temperature for 1 hour. Thereafter, a solution of 0.5 part of t-butylperoxy 2-ethyl hexanoate in 30 parts of toluene was dropwise added and the combined mixture was maintained for 2 hours to obtain an acrylic resin solution A.

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#### Manufacturing Example 4

##### 20 Preparation of polyester resin solution A

25 Into a reaction vessel fitted with a heating device, a stirrer, a reflux condenser, a water separator, a fractional column and a thermometer, were placed 36 parts of hexahydrophthalic acid, 42 parts of trimethylol propane, 50 parts of neopentylglycol, and 56 parts of 1,6-hexanediol and the mixture was gradually heated. At the stage when the charged materials were melted and turned to stirrable condition, stirring was started and the content was heated to 210 °C. From 210 °C to 230 °C, the temperature was gradually raised at a constant speed in 2 hours, while removing the formed water out of the system. When the temperature reached 230 °C, the content was maintained at the same temperature until the resinous acid value reached 1.0. Thereafter, the mixture was allowed to cool, added with 153 parts of isophthalic acid and again heated to 190 °C. From 190 °C to 210 °C, the temperature was gradually raised at a constant speed in 3 hours, while removing the formed water out of the system. When the temperature reached 210 °C, 3 parts of xylene were added the reaction was switched to a condensation reaction in the presence of said the solvent and continued until the resinous acid value reached 20.0. Then, the mixture was allowed to cool, and diluted with 51 parts of xylene and 139 parts of Cellosolve acetate to obtain an oil free polyester resin varnish A.

#### Manufacturing Example 5

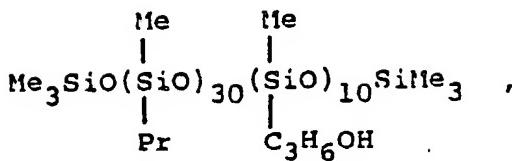
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##### Preparation of an acrylic resin solution B

45 Into a reaction vessel, were placed 80 parts of xylene and the content was heated to 120 °C. To this, was dropwise added a mixture of 15 parts of styrene, 25 parts of methyl methacrylate, 27 parts of Placel FM-1 (1:1 addition product of 2-hydroxyethyl methacrylate and  $\epsilon$ -caprolactone, manufactured by Daicel Chem. Co.), 3 parts of methacrylic acid, 15 parts of 2-ethylhexyl methacrylate, 15 parts of ethyl methacrylate and 2 parts of azobisisobutyronitrile in 3 hours and the combined mixture was maintained at the same temperature for 1 hour. Thereafter, a solution of 0.5 part of t-butylperoxy 2-ethylhexanoate in 20 parts of xylene was dropwise added in 30 minutes and the combined mixture was maintained at the same temperature for 2 hours to obtain an acrylic resin solution B.

#### Example 1

55 1.6 parts of



0.4 part of xylene, 15 parts of the acrylic resin solution A, 12 parts of Super Beccamine 114-60 (melamine-formaldehyde resin solution, manufactured by Dainippon Ink K.K.) and 5 parts of methyl isobutyl ketone were mixed together and thus obtained mixture was applied onto a tinplate and baked at 140°C for 30 minutes to obtain a crosslinked coating. The contact angle of the crosslinked coating toward water was measured and rubbing tests with xylene and with methylethyl ketone, and weather resistance test were carried out with the coating.

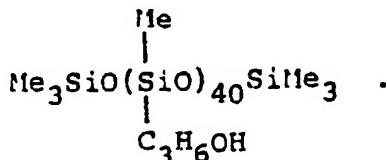
The test results are shown in Table 1.

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#### Example 2

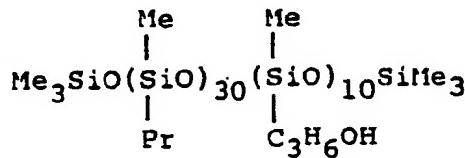
20 The similar experiment as stated in Example 1 was repeated excepting substituting 1.6 parts of

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for 1.6 parts of

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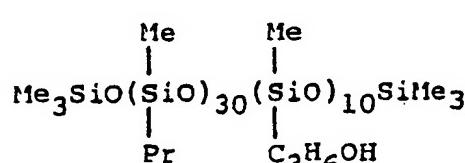
Thus formed crosslinked coating was evaluated in the same ways as stated in Example 1 and test results were shown in Table 1.

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#### Example 3

45 The similar experiment as stated in Example 1 was repeated excepting substituting 2 parts of the polysiloxane resin solution A obtained in Manufacturing Example 1 for 1.6 parts of

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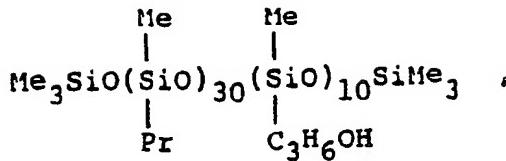
and 0.4 part of xylene.

Thus formed crosslinked coating was evaluated in the same ways as stated in Example 1 and the test results were shown in Table 1.

#### Example 4

4 parts of

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10 1 part of xylene, 20 parts of the acrylic resin solution B, 6 parts of Desmodule N3390 (isocyanate resin solution, trademark of Sumitomo Bayern K.K.) and 5 parts of methyl isobutyl ketone were mixed together and the mixture was applied onto a tinplate and baked at 90 °C for 30 minutes to obtain a crosslinked coating. The similar tests as stated in Example 1 were carried out and the test results obtained were shown in Table 1.

15

Example 5

20 The similar experiments as stated in Example 4 were repeated excepting substituting 20 parts of the polyester resin solution A for 20 parts of the acrylic resin solution B. Thus formed coating was evaluated in the similar ways as stated in Example 4 and test results obtained were shown in Table 1.

Manufacturing Example 6

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## Preparation of silicone modified acrylic resin solution C

30 Into a reaction vessel, were placed 25 parts of the polysiloxane resin solution A obtained in Manufacturing Example 1 and 65 parts of xylene and the content was heated to 110 °C. To this, was dropwise added a mixture of 15 parts of styrene, 14 parts of 2-hydroxyethyl methacrylate, 25 parts of methyl methacrylate, 23 parts of 2-ethylhexyl methacrylate, 3 parts of methacrylic acid and 2.0 parts of azobisisobutyronitrile in 3 hours and the combined mixture was maintained at the same temperature for 1 hour. Thereafter, a solution of 0.5 part of t-butylperoxy 2-ethylhexanoate in 30 parts of xylene was dropwise added in 30 minutes and the combined mixture was maintained at the same temperature for 2 hours to obtain a silicone modified acrylic resin solution C.

Example 6

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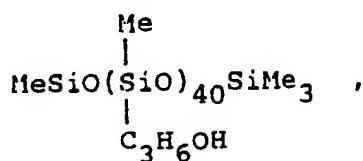
The similar experiments as stated in Example 4 were repeated excepting substituting silicone modified acrylic resin solution B for the combination of polysiloxane solution and acrylic resin solution B. Thus obtained crosslinked coating was evaluated as in Example 1 and test results obtained were shown in Table 1.

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Example 7

Using 4 parts of

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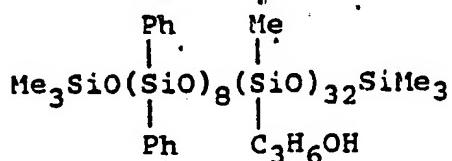
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1 part of xylene, 20 parts of polyester resin solution A, 12 parts of Super Beccamine 114-60 and 5 parts of

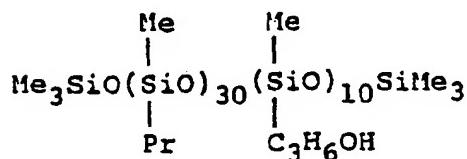
methyl isobutyl ketone, a crosslinked coating was prepared as in Example 1.  
The coating was evaluated as in Example 1 and test results obtained were shown in Table 1.

5    Example 8

The similar experiments as stated in Example 1 were repeated excepting substituting 3.2 parts of



15 and 0.8 part of xylene for 1.6 parts of



25 and 0.4 part of xylene.

Thus obtained coating was evaluated as in Example 1 and the test results obtained were shown in Table 1.

Comparative Example 1

30    10 parts of acrylic resin solution A and 3.5 parts of Super Beccamine 114-60 were mixed well and the crosslinked coating was prepared from said mixture as in Example 1. The coating was evaluated as in Example 1 and the test results were shown in Table 1.

35    Comparative Example 2

40    15 parts of acrylic resin solution A, 2 parts of dimethylsiloxane (commercial product, number average molecular weight about 2,000) and 12 parts of melamine resin solution were mixed well and using this mixture, a crosslinked coating was prepared and evaluated as in Example 1. The test results are shown in Table 1.

Comparative Example 3

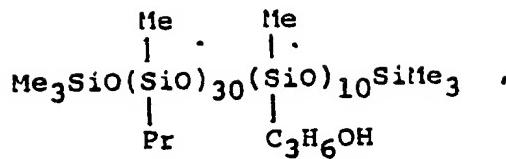
45    15 parts of silicone modified acrylic resin solution B were mixed well with 6.5 parts of Super Beccamine 114-60 and thus obtained mixture was applied onto a tinplate and bake at 140 °C for 30 minutes. The crosslinked coating thus obtained was evaluated as in Example 1 and the test results were shown in Table 1.

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Manufacturing Example 7

55    Preparation of polysiloxane resin solution B

A mixture of 80 parts of

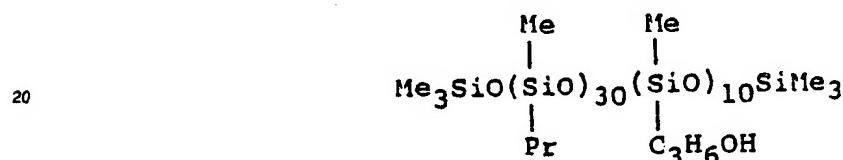


20 parts of xylene, 40 parts of  $\epsilon$ -caprolactone, 0.15 part of tetrabutyl titanate and 10 parts of xylene was reacted at 130 °C for 6 hours to obtain a polysiloxane resin solution B having a solid content of 80%.

10 Number average molecular weight of thus obtained polysiloxane was about 2,100.

Example 9

15 The same experiment as stated in Example was repeated excepting substituting 2 parts of the polysiloxane resin solution B obtained in Manufacturing Example 7 for 1.6 parts of



25 and 0.4 part of xylene, to obtain a crosslinked coating, which was then evaluated as in Example 1.  
The test results are shown in Table 1.

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Table 1

contact angle toward water (degree)	rubbing test (50 times)		60°	salt spray	accelerated weather resistance
	xylene	methyl ethyl ketone	specular reflection	resis. retention	gloss film surface
1 95	◎	◎	95	◎	89
2 93	○	○	92	◎	○
3 92	◎	◎	90	◎	90
4 90	○	○	90	○	89
5 91	○	○	91	○	85
6 90	○	○	90	◎	90
7 91	○	○	90	○	87
8 85	○	○	93	○	92
9 86	○	○	90	○	92
1 82	○	○	90	○	75
2 95	X	X	92	△	80
3 90	○	○	91	△	87

The test methods used and evaluation standards are as follows:

55 60° Specular reflectance:

Following the test method of JIS-K 5400 6.7

#### Contact angle toward water:

Contact angle of the coating surface toward water was measured in a conventional way

### 5 Rubbing test:

Rubbing tests (50 times back and forth) with xylene and with methyl ethyl ketone were carried out and thereafter the coating surface was evaluated by naked eyes.

10 Evaluation standards were as follows:

- normal
  - almost normal
  - some cloudiness on coating surface
  - cloudiness

#### **Salt spray resistance:**

Test coating was sprayed with saline solution for 10 days following the method of JIS-K5400 7.8 and

20 coating conditions were evaluated by naked eyes.

- normal
  - very small blisters
  - small blisters

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#### **Accelerated weather resistance:**

Test coating was illuminated by using Sunshine Weather-O-meter for 2,000 hours and surface conditions were evaluated by naked eyes. Also, 60° specular gloss was measured and glass retention (%) was calculated.

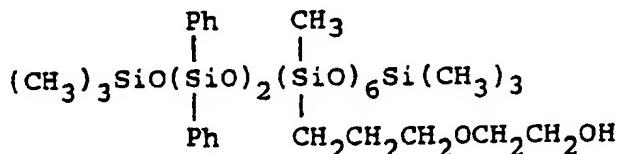
- Ⓐ normal
  - Ⓑ almost normal
  - △ partly chalking
  - ✗ severe chalking

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### Example 10

20 parts of polysiloxane having formula:

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160 parts of Acridic A-801 (Acrylic resin, hydroxyl value 50, non-volatile content 50%, trademark of Dainippon Ink K.K.) and 40 parts of Taipake R-820 (titanium dioxide, trademark of Ishihara Sangyo K.K.) were dispersed well in a ball mil, and the mixture was added with 54 parts of Vernock D-950 (polysisocyanate, trademark of Dainippon Ink K.K.), applied by spraying on an iron plate to a dry film thickness of about 30 $\mu$  and cured at room temperature for 1 week. The properties of thus obtained coating were tested and the results were shown in Table 2.

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### Example 11

20 parts of the same polysiloxane as used in Example 10, 133 parts of Acridic A-430-60 (Acrylic resin,

non-volatile content 60%, trademark of Dainippon Ink K.K.) 55 parts of Super Beckamin L-127-60 (melamine-formaldehyde resin, trademark of Dainippon Ink K.K.) and 40 parts of Taipake R-820 were used and the same experiments as stated in Example 10 were repeated. In this experiment, the coating was cured at 150 °C for 30 minutes.

5 The test results obtained were shown in Table 2.

#### Example 12

10 20 parts of the same polysiloxane as used in Example 10, 100 parts of methyl isobutyl ketone, and 80 parts of phthalic anhydride were reacted at 140 °C for 2 hours and the mixture was added with 30 parts of xylene and allowed to cool. To this mixture, 40 parts of Taipake R-820 were added and the similar coating as in Example 10 was prepared with thus obtained composition. The formed coating was cured at 180 °C for 30 minutes and tested as in Example 10. The test results were give in Table 2.

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#### Example 13

20 Into a reaction vessel fitted with a heating device, a stirrer, a reflux condenser and a thermometer, were placed 20 parts of the same polysiloxane as used in Example 10, 1.2 parts of maleic anhydride, 0.04 part of dibutyl tin oxide and 25 parts of xylene and the mixture was heated at 90 °C for 1 hour. Next, 35 parts of xylene and 20 parts of methyl isobutyl ketone were added and the combined was heated to 110 °C. While maintaining the same temperature, a mixture of 40 parts of methyl methacrylate, 25 parts of 2-ethylhexyl methacrylate, 12 parts of 2-hydroxyethyl methacrylate, 3 parts of methacrylic acid and 1.2 parts of t-butyl peroxy2-ethylhexanoate was dropwise added in 3 hours. After maintaining the same temperature for 1 hour, a solution of 0.2 part of t-butylperoxy2-ethyl-hexanoate in 20 parts of xylene was dropwise added thereto and the combined mixture was maintained at the same temperature for additional 30 minutes to obtained a resinous solution A. 180 parts of thus obtained resinous solution A and 40 parts of Taipake R-820 were subjected to a ball mil dispersion, added with 54 parts of Vernock D-950 and the resulted composition was applied on an iron plate as in Example 10 and cured.

30 The coating was tested as in Example 10 and the test results were shown in Table 2.

#### Comparative Example 4

35 200 parts of Acridick A-801 and 40 parts of Taipake R-820 were subjected to a ball mil dispersion and then added with 50 parts of Vernock D-950. The similar coating as stated in Example 10 was prepared, cured at room temperature for 1 week, and tested.

The test results are shown in Table 2.

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#### Comparative Example 5

45 A mixture of 536 parts of trimethylol propane, 296 parts of phthalic acid and 138 parts of adipic acid was subjected to a dehydration polycondensation at 200 °C to give a polyester resin, which was diluted with Cellosolve acetate to give a polyester solution (non-volatile content of 50% and an acid value of 5). 140 parts of thus obtained polyester solution were added with 30 parts of KR-9218 (Phenylmethylmethoxypolysiloxane manufactured by Shinetsu Kagaku K.K.) and 0.3 part of tetrabutyl titanate and the mixture was heated at 150 °C for 2 hours, added with 30 parts of Cellosolve acetate and 50 allowed to cool. Thereafter, the mixture was added with 40 parts of Taipake R-820 and thus obtained composition was applied on an iron plate as in Example 10 and the coating was cured at 180 °C for 30 minutes.

The coating was tested as in Example 10 and the test results were shown in Table 2.

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Table 2

	Example				Comp.Ex.	
	10	11	12	13	4	5
Pencil hardness	2H	3H	2H	2H	H	H
rubbing test (xylene)	◎	◎	◎	◎	◎	◎
60° specular reflectance	95	93	92	95	82	92
salt spray resistance	◎	◎	◎	◎	◎	x
accelerated weather resis. gloss retention (%)	90	95	68	90	40	81

15 In the abovesaid Table 2, the similar tests as stated hereinbefore in connection with Table 1 were used excepting the following:

Pensil hardness	:	JIS K 5400
Salt spray resistance	:	...many rusts and blisters
Accelerated weather resistance	:	After 1,000 hours exposure time, gloss retention % was measured.

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## Claims

1. A resinous composition for coating use comprising
  - (a) 3 to 70% by weight of organopolysiloxane represented by the formula:  $R_1^n R_2^m SiO_{(4n+m)z}$
  - 30 wherein  $R^1$  represents hydrogen, allyloxy group, an alkoxy group having 1 to 20 carbon atoms, an aryl group, methyl group, or an organic group having 2 to 100 carbon;  $R^2$  is a hydroxyl group bearing organic group having 2 to 100 carbon atoms;  $m$  and  $n$  each represents a positive number fulfilling the requirements of  $0 < n < 4$ ,  $0 < m < 4$  and  $2 \leq m + n < 4$ , having a number average molecular weight or 200 to 100,000 and a hydroxyl value of 20 to 400,
  - 35 (b) 97 to 30% by weight of hydroxyl group containing resin having a hydroxyl value of 20 to 300, and
  - (c) crosslinking agent which is reactive with hydroxyl group
  
2. A resinous composition according to Claim 1 wherein all or parts of said (a) and (b) have previously been reacted and connected with each other.
  
3. A resinous composition according to Claim 1 wherein the organopolysiloxane is selected from the compounds represented by the formula:  

$$(HOCH_2CH_2OCH_2CH_2CH_2)_p R^3_q SiO$$
 in which  $p$  and  $q$  each represents a positive number fulfilling the requirements of  $0 < p \leq 2$ ,  $0 < q \leq 2$  and  $1 < p + q < 3$ ; and  $R^3$  is a substituted or unsubstituted monovalent hydrocarbon residue.
  
4. A resinous composition according to Claim 2 wherein the substituent  $R$  is selected from methyl, propyl and phenyl groups.
  
5. A resinous composition according to Claim 1 wherein the organo-polysiloxane of the formula:  

$$R_1^n R_2^m SiO_{(4n+m)z}$$
 is selected from the compounds represented by the structural formula:
  
- 50  $A_x R_{3-x} SiO(R_2SiO)_y (RASiO)_z OSiR_{3-x} A_x$ 
 in which  $x$  is 0 or 1,  $y$  and  $z$  each represents a positive number fulfilling the requirements of  $1 \leq y \leq 20$ ,  $1 \leq z \leq 10$ , and  $A$  is  $HOCH_2CH_2OCH_2CH_2CH_2$ .
  
6. A resinous composition according to Claim 1 wherein the hydroxyl group containing resin is a hydroxyl group containing acryl resin.
  
7. A resinous composition according to Claim 1 wherein the hydroxyl group containing resin is a hydroxyl group containing polyester resin.
  
8. A resinous composition according to Claim 1 wherein the hydroxyl group containing resin is a hydroxyl group containing epoxy resin.

9. A resinous composition according to Claim 1 wherein the crosslinking agent is a melamine resin.

10. A resinous composition according to Claim 1 wherein the crosslinking agent is a polyfunctional isocyanate compound.

11. A resinous composition according to Claim 1 wherein the crosslinking agent is a bimodal acid  
5 anhydride.

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(71) Applicant: NIPPON PAINT CO., LTD.  
1-2, Oyodokita 2-chome Kita-ku  
Osaka-shi(JP)

(84) DE GB

Applicant: SHINETSU CHEM. IND. LTD.  
6-1, Otemachi 2-chome Chiyoda-ku  
Tokyo-to(JP)

(84) DE

(72) Inventor: Ohsugi, Hiroharu  
1-1-111, Nishimakino 4-chome

Hirakata-shi Osaka-fu(JP)

Inventor: Kanakura, Akihiro  
25-22-405, Shakusonji-cho

Hirakata-shi Osaka-fu(JP)

Inventor: Umemoto, Hirotoshi  
138-97, Oneo Hirono-cho

Uji-shi Kyoto-fu(JP)

Inventor: Okamura, Yoshio  
3-19-1, Isobe

Annaka-shi Gunma-ken(JP)

Inventor: Takarada, Mitsuhiro  
787-2, Yanase

Annaka-shi Gunma-ken(JP)

Inventor: Yamamoto, Kenji c/o Shinetsu

Chem. Ind. Ltd.

13-1, Isobe 2-chome

Annaka-shi, Gunma-ken(JP)

(74) Representative: Smulders, Theodorus A.H.J.,  
Ir. et al  
Vereenigde Octrooibureaux Nieuwe Parklaan  
107  
NL-2587 BP 's-Gravenhage(NL)

(54) Resinous composition for coating use.

(57) A resinous composition for coating use comprising

(a) 3 to 70% by weight of organopolysiloxane represented by the formula:  $R_1^n R_2^m SiO_{(4-n-m)/2}$  wherein  $R^1$  represents hydrogen, allyloxy group, an alkoxy group having 1 to 20 carbon atoms, an aryl group, methyl group, or an organic group having 2 to 100 carbon;  $R^2$  is a hydroxyl group bearing organic group having 2 to 100 carbon atoms;  $m$  and  $n$  each represents a positive number fulfilling the requirements of  $0 < n < 4$ ,  $0 < m < 4$  and  $2 \leq m + n < 4$ , having a number average molecular weight or 200 to 100,000 and a hydroxyl value of 20 to 400.

EP 0 329 260 A3

(b) 97 to 30% by weight of hydroxyl group containing resin having a hydroxyl value of 20 to 300, and

(c) crosslinking agent which is reactive with

hydroxyl group This composition is particularly useful in the area in where durability and weather resistance of the formed coating are specifically required.



European Patent  
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# EUROPEAN SEARCH REPORT

Application Number

EP 89 20 0415

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	US-A-3 923 747 (E.G. KOLYCHECK) * the whole document * ---	1,7,10	C 08 L 83/06 C 09 D 3/82 C 08 L 101/06
A	US-A-4 520 144 (G.K. NOREN et al.) * examples 1,2; claim 1 * ---	1,8,9	
A	GB-A-2 174 400 (YOKOHAMA RUBBER) * claims 1-3,8 * ---	1,3,4,8 ,11	
A	EP-A-0 251 334 (MONTEDISON) * claims 1,2,15,16 * ---	1-3,10	
A	US-A-4 413 086 (W.-H. CHANG et al.) * example 1; claims 1,2,6,7 * ---	1,9	
A	EP-A-0 194 623 (DESOTO) * claims 1-3,5,6 * ---	1,7,9	
A	US-A-3 642 936 (G.R. HODGE et al.) * claims * -----	1,2,6,7 ,10	
TECHNICAL FIELDS SEARCHED (Int. Cl.4)			
C 08 G C 08 L C 09 D			
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
BERLIN	24-07-1990	HOEPFNER W.W.G.	
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone	T : theory or principle underlying the invention		
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